

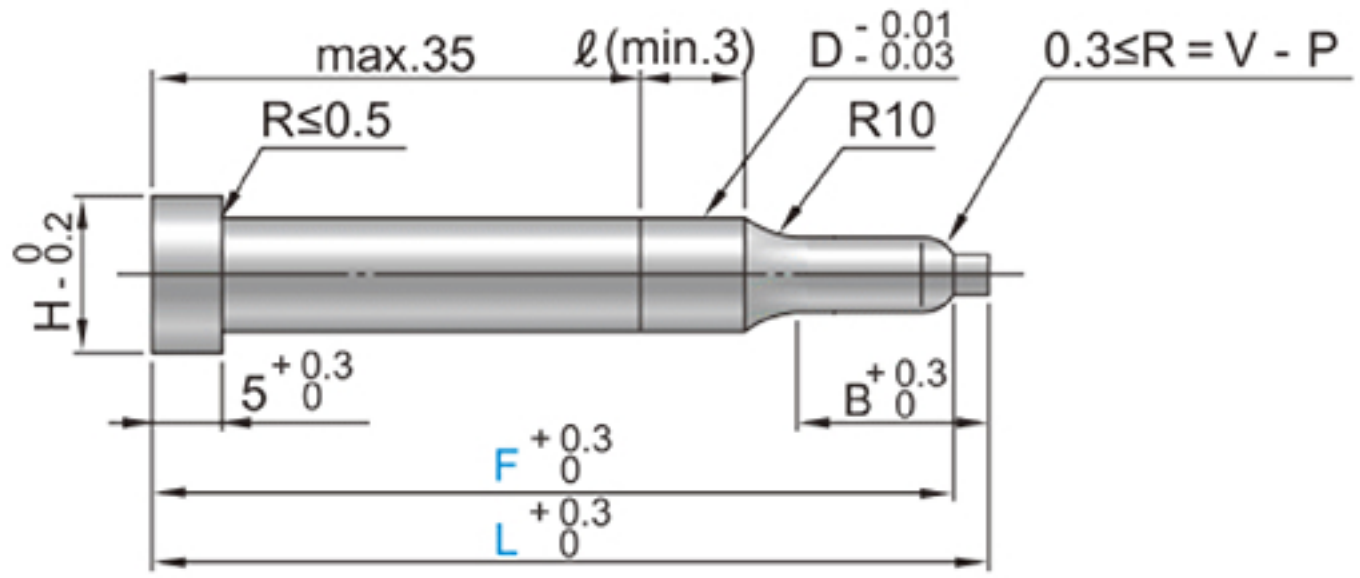
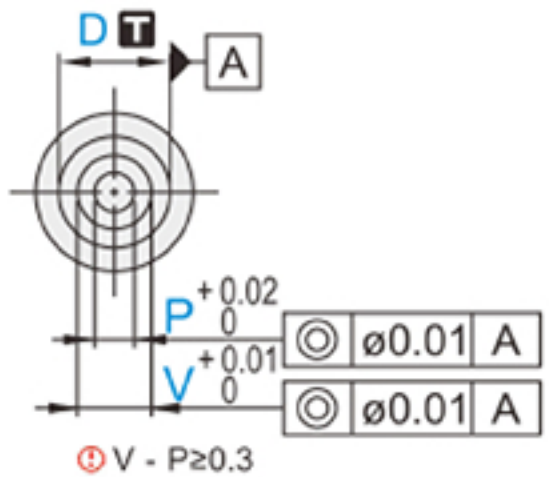
WSPMS
WSHMS
WPHMS
A-WSPMS
A-WSHMS
A-WPHMS

-TICN

H-WSHMS
H-WPHMS
AH-WSHMS
AH-WPHMS

-HW

HW-WSHMS
HW-WPHMS
AHW-WSHMS
AHW-WPHMS



T	M	H	Type			Catalog No.
				TICN 3000HV	HW 3000HV	(B) (L>S)
D m5	SKD11 SKH51	60~63HRC	WSPMS	—	—	
		61~64HRC	WSHMS	H-WSHMS	HW-WSHMS	
		64~67HRC	WPHMS	H-WPHMS	HW-WPHMS	
D +0.005/0	SKD11 SKH51	60~63HRC	A-WSPMS	—	—	
		61~64HRC	A-WSHMS	AH-WSHMS	AHW-WSHMS	
		64~67HRC	A-WPHMS	AH-WPHMS	AHW-WPHMS	

ORDER

Catalog No. - L - V - P - F
WSHMS 4 - 41.0 - V2.60 - P1.00 - F39.0

Catalog No.			D	L	V	P min.	F	B	H
Type									
(D m5)	(D ^{+0.005} ₀)		4	40.0 ~ 80.0 0.1mm)	1.60 ~ 3.99	1.00	F ≤ L-2	8	7
WSPMS	A-WSPMS		5		1.80 ~ 4.99	1.20			8
WSHMS	A-WSHMS		6		1.80 ~ 5.99	1.20			9
WPHMS	A-WPHMS		8		2.10 ~ 7.99	1.50			11
-TiCN			10		3.00 ~ 9.99	2.50			13
H-WSHMS	AH-WSHMS		4	50.0 ~ 80.0 0.1mm)	1.60 ~ 3.99	1.00		15	7
H-WPHMS	AH-WPHMS		5		1.80 ~ 4.99	1.20			8
-HW			6		1.80 ~ 5.99	1.20			9
HW-WSHMS	AHW-WSHMS		8		2.10 ~ 7.99	1.50			11
HW-WPHMS	AHW-WPHMS		10		3.00 ~ 9.99	2.50			13

 V-P≥0.3

 $B \geq (L - F) + \sqrt{(V - P)((V - P) - (V - P)/4)} + 2$

⊕ V-P ≥ 0.3 ⊕ B ≥ (L - F) + √[(V - P)((V - P) - (V - P)/4)] + 2

